

Date: Tuesday, 12/11/2007 10:27:33 AM  
 User: COSS Admin

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BRACKET LOCATOR	
Job Number	: 36241				
Estimate Number	: 11229				
P.O. Number	: N/A		Part Number	: D23691	
This Issue	: 12/11/2007	S.O. No. : N/A	Drawing Number	: D2369 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: 12/10/2007	Type : MACHINED PARTS	Drawing Revision	: A	
Previous Run	: N/A		Material	: N/A	
Written By	: <i>JL</i> 07-12-11		Due Date	: 12/17/2007	
Checked & Approved By			Qty:	12 Um: Each	
Comment	: Est Rev A		Removed from 9 Digit	05-12-05 JLM	

## Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet 
Comment: Qty.: 1.4217 sf(s)/Unit Total : 17.0604 sf(s) Material: 5052-H34 or H32 0.040" thick (M5052H32S.040) Batch: <i>104921</i> <i>HB 07-12-11</i>		
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D2369 Dwg Rev: <i>A</i> <i>HB 07-12-11</i> Prog Rev: <i>A</i> 		
2-Deburr if necessary <i>HB 07-12-11</i>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
<i>HB 07-12-11</i> 		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK 
 <i>Coconuts</i> <i>(x12)</i> <i>07/12/11</i>		
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
<i>SMALL &amp; MEDIUM FAB RESOURCE 1</i> <i>Deburr</i> <i>N/A</i> <i>EC</i> 		

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 36241

Part Number: D23691

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



*M/4 S/8*



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 184

*S 07/12/12*

(X2)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



(12)

Comment: FINAL INSPECTION/W/O RELEASE

*07/12/13*

Job Completion



*07/12/12 CG*

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>36241</b>
<b>Description:</b> Deck Plate Locator Bracket	<b>Part Number:</b>	<b>D2369-1</b>
<b>Inspection Dwg:</b> D2369 <b>Rev:</b> A		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	<u>AB</u>	Audited by:	<u>AB</u>	Prototype Approval:	N/A
Date:	07-12-11	Date:	07/12/11	Date:	N/A

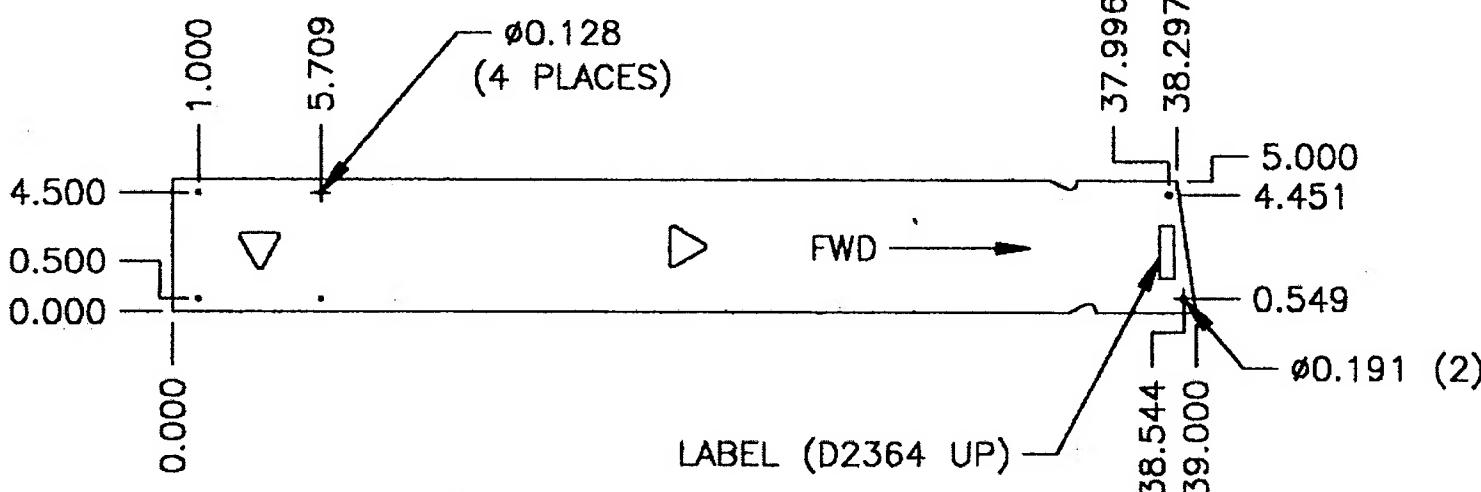
Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue	P/O D350-616-015	KJ/JLM  

**RELEASED**  
R  
16 06 10

**DART**

**COPY TO  
CARTER**

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED S	APPROVED S	DRAWING NO. D2369
DATE 95:02:20	TITLE DECK PLATE LOCATOR BRACKET	REV. A SHEET 1 OF 2 SCALE 1:2



D2369-1

MATERIAL: 5052-H34 0.040 THICK

SHOP COPY  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36241

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B. WILLIAMS	B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	
DATE	95.02.20	D2369	
		SHEET 2 OF 2	REV. A



**DART**

**RELEASED**  
01/90  
96

MATERIAL: 5052-H34 0.040 THICK

D2369-3

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